

IN THE SPECIFICATION:

Page 15, lines 14 to 36 have been resubmitted showing Example 10 as required by the examiner.

It is also possible to produce a variant of the invention incorporating an optically variable device such as a hologram, Kinegram or Exelgram. Here an additional embossing lacquer (10) is applied on to the substrate and embossed to provide an embossed surface (11). The reflection enhancing layer used to form the partially metallised layer 3, 4 may be metal, as shown in Fig. 28 to 31, ~~or an HRI layer, as shown in Figs. 32 to 34.~~

Figures 28 to 31 show alternative constructions for the optically variable device utilizing a metallic reflection-enhancing layer for the partially metallised layer 3, 4. ~~Figures 32 to 34 show alternative constructions for utilizing the HRI reflection enhancing layer.~~

Example 10

Figure ~~35~~ 32 illustrates an alternative construction whereby the coated film (1, 2) is metallised and, selectively demetallised. An embossing lacquer (10) is applied, which is then embossed. An optional protective polymer layer(s) is applied to the embossed surface (11).